

# F 520 ACTION PRO BIO

The fast series for highest printing speed

# Standard process inks for sheetfed offset

#### **Product Features**

- F 520 ACTION PRO BIO is a roller-fresh ink series, based on renewable raw materials with high colour strength, very fast setting properties and very good rub resistance.
- It is optimally suited for very fast running multi-colour perfecting presses.
- Due to a new binder system an excellent ink-water stability is combined with reduced misting properties especially at high printing speeds.

## **Advantages of F 520 ACTION PRO BIO**

- Very fast setting.
- Very strong rub resistance.
- Reduced misting properties.
- Outstanding printability on straight-line and perfecting presses.
- Highest print sharpness.
- Binder technology with outstanding ink-water stability.
- High process stability.
- Ideally suited for gloss coated papers.



# F 520 ACTION PRO BIO

|   | F              | Fastness properties  |                 |        |                 |  | Printing properties |         |                  |                |                             |   |                                       |     |  |
|---|----------------|--|-----------------|--------|-----------------|--|---------------------|---------|------------------|----------------|-----------------------------|---|---------------------------------------|-----|--|
|   | Light fastness | Alcohol  | Solvent mixture | Alkali | Hot-calendering | Dot gain   | Gloss               | Setting | Oxidative drying | Rub resistance | Rapid further<br>processing | Suitability for gloss coated papers/board | Suitability for uncoated papers/board |     |  |
| F 520 ACTION PRO BIO                      |                |  |                 |        |                 | 7  | 6                   | 6       | 5                | 6              | 6                           | 7   | 6                                     | 6   |  |
| 1 F 520 ACTION PRO BIO Yellow             | 5              | +  | +               | +      | +               | 1 = Characteristic weakly expressed 7 = Characteristic strongly expressed  |                     |         |                  |                |                             |   |                                       |     |  |
| 2 F 520 ACTION PRO BIO Magenta            | 5              | +  | +               | -      | +               | The assessment of the colour properties was  |                     |         |                  |                |                             |   |                                       |     |  |
| 4 F 520 ACTION PRO BIO Cyan               | 8              | +  | +               | +      | +               | made under standardised printing conditions.<br>In individual cases, under special conditions,<br>as in printing with very high ink densities, the |                     |         |                  |                |                             |   |                                       |     |  |
| 520 ACTION PRO BIO Black, fast blue-toned | 8              | +  | +               | +      | +               |  |                     | ng with |                  |                |                             |   |                                       | nt. |  |
|   | Fastn<br>28    | Light fastness properties according to ISO 12040: from 1 (low) to 8 (high)  Fastness properties according to ISO 2836: + = Resistance provided - = Resistance not provided |                 |        |                 |  |                     |         |                  |                |                             |   |                                       |     |  |

**Drying properties** Roller-fresh.

Substrates Ideally suited for gloss, matt coated papers, as well as uncoated papers and board.

**Remarks** F 520 ACTION PRO BIO has high process stability, which allows stable print production. This

series also shows very good suitability for reduced alcohol printing. Suited for printing work

corresponding to ISO 12647-2.

**Exceptions** Not for use on food packaging without functional barrier.

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Flint Group Packaging & Narrow Web Sieglestrasse 25 70469 Stuttgart, Germany T +49 711 98 16-0 F +49 711 98 16-700 sheetfed@flintgrp.com www.flintgrp.com

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